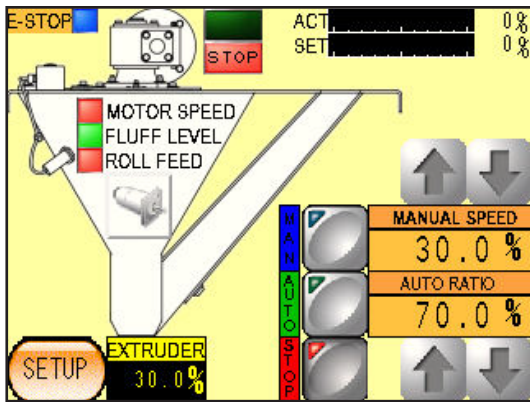
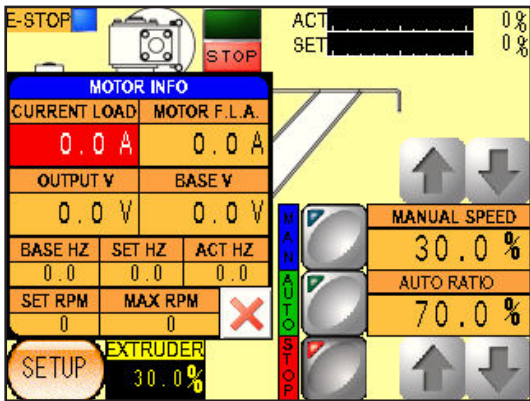


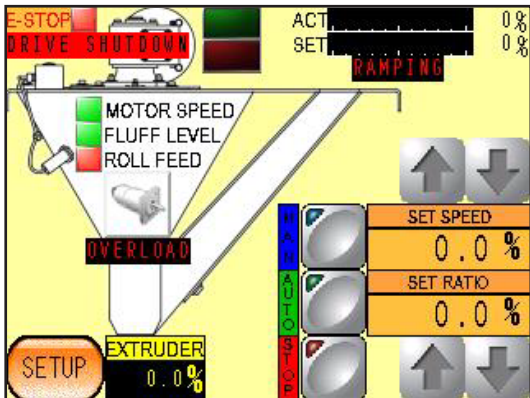
RMX SERIES REFEED MACHINE Operator Panel



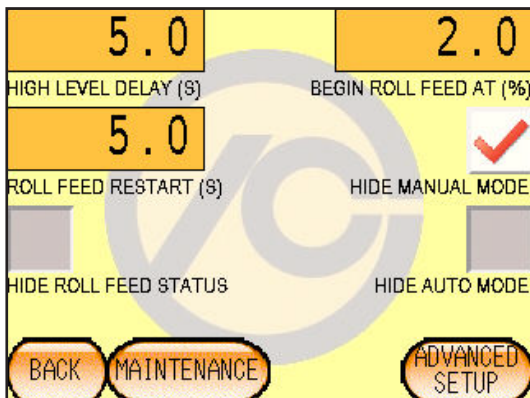
Main



Pop-Up



Alarms



Menu

Hardware

- ◆ [Pro-Face] HMI/PLC combo with Digital and Analog I/O, Modbus, & Ethernet
- ◆ A variety of AC drive brands available

Advantages

- ◆ Smart HMI provides full control and configuration of drive system while competitors require in-panel adjustments
- ◆ Minimal drive setup- Most parameters set onscreen
- ◆ Monitor roll feeder and refeed status from a single screen
- ◆ Pop-up alerts for system alarms
- ◆ Easy switchover to various drive brands

Integration

- ◆ Can operate as a standalone system, or
- ◆ Integrates with PCC (and most other) grinder and roll feed systems
- ◆ Integration with supervisory systems via Ethernet

Operation Modes

- ◆ Auto: Extruder following
User sets speed ratio
PLC calculates correct refeed speed based on extruder speed
- ◆ Manual: Direct speed entry
- ◆ Maintenance: Forward and Reverse jog for cleanout and inspection

Advanced Setup Options

- ◆ Adjustable rate/frequency curve for special materials
- ◆ Simplified interface: Hide options you don't need
- ◆ Maintenance and diagnostic screens

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